

GEN

SUBJECT: RCRA Inspection - Quaker City Gear Works - Huntingdon Valley, Pa. DATE:  
PAD002343838

FROM: GK Gregory A. Koltonuk, [REDACTED]  
RCRA Enforcement Section (3HW) 15

TO: File

THRU: VICKY BINETTI <sup>per 11/17/88</sup>, CHIEF - RCRA Enforcement Section, 3HW 15

BASED UPON A REVIEW OF THE RCRA INSPECTION REPORT FOR THE FACILITY  
REFERENCED ABOVE, I HAVE DETERMINED THAT NO FURTHER ACTION IS  
REQUIRED AT THIS TIME.

Hazardous Waste Inspection Report  
Generators - Part A

EPA

Date of inspection 8/17/88 Time start \_\_\_\_\_ Time finish \_\_\_\_\_

Name of inspector KRISTINE K. GOMBITA

Company, installation name QUAKER CITY GEAR WORKS

Location PHILMONT AVE + RED LION ROAD, HUNTINGDON VALLEY

County MONTGOMERY Municipality LOWER MORELAND

Identification number PAD 002343838

Name of responsible official Charles D. Schultz

Title Engineering Manager

Mailing address P.O. Box 39, Huntingdon Valley PA 19006

Area code and telephone number (215) 947-0800

Name of person interviewed "

Title "

Mailing address (if different from above) "

Area code and telephone number "

## 1. Current waste handling method:

- |   |  |  |  |                                  |
|---|--|--|--|----------------------------------|
| a. <input checked="" type="checkbox"/> On-site  | <input type="checkbox"/> treatment,            | <input checked="" type="checkbox"/> storage, <sup>490 days</sup> | <input type="checkbox"/> disposal            | <input type="checkbox"/> PBR     |
| b. <input type="checkbox"/> On-site             | <input type="checkbox"/> use,                  | <input type="checkbox"/> reuse,                                  | <input type="checkbox"/> recycle,            | <input type="checkbox"/> reclaim |
| c. <input checked="" type="checkbox"/> Off-site | <input checked="" type="checkbox"/> treatment, | <input checked="" type="checkbox"/> storage,                     | <input checked="" type="checkbox"/> disposal |                                  |
| d. <input type="checkbox"/> Off-site            | <input type="checkbox"/> use,                  | <input type="checkbox"/> reuse,                                  | <input type="checkbox"/> recycle,            | <input type="checkbox"/> reclaim |

## 2. Amount of hazardous waste produced:

- a. 41000 kg./mo.
- b. 412,000 kg./yr.

## 3. Types of hazardous waste produced by Hazardous Waste Number:

D001  
D002

4. Are hazardous wastes transported off-site by the generator? ☐ Yes ☒ No

## Hazardous Waste Inspection Report Generators — Part B

1—No Violation Observed				2—Not Applicable	3—Not Determined	4—Non-Compliance	Chapter Citation
Status				REQUIREMENT			75.262
1	2	3	4				
✓				Hazardous waste determination, copies available			(b)
✓				Identification number			(c)(1)
✓				Hazardous waste shipments offered only to licensed transporters			(c)(4)
✓				Authorization received from TSD facility for wastes shipped off-site			(d)
✓				PA manifest used for intrastate shipments			(e)(2)
	✓			Disposer state manifest or EPA format manifest used for out-of-state shipments			(e)(3)
✓				Manifests filled out properly and completely			(e)(7)
✓				Manifests routed properly and within time limits (7 days)			(e)(14) or (15)
✓				Proper U.S. DOT shipping containers or packages			(f)(1)(i)
		✓		Shipping containers marked and labeled according to U.S. DOT			(f)(1)(ii)
	✓			Containers of 110 gal. or less marked with required PA label			(f)(1)(iii)
✓				Placards offered to transporter			(f)(2)
		✓		Wastes accumulated on-site for less than 90 days			(g)(1)(i)
✓				Wastes stored in proper containers and properly marked and labeled			(g)(1)(ii)
✓				Containers managed in accordance with 75.265(q)(1)–(9)			(g)(1)(iii)
✓				Containers clearly marked with accumulation date and visible for inspection			(g)(1)(iv)
✓				Records retained at designated location for 20 years			(h)
		✓		Quarterly reports submitted to the Department			(i)
✓				Exception reporting procedures followed			(j)
✓				Hazardous waste disposal plan, if required			(l)
✓				Spill reporting procedures followed			(m)(1)
		✓		Preparedness, Prevention and Contingency Plan and implemented			(m)(5)
	✓			Special requirements followed for international shipments			(o)
		✓		On the job or classroom personnel training program (75.265(f))			(g)(1)(6)
		✓		Drum accumulation area inspected weekly as per 75.265(q)(5)			(g)(1)(iii)

Hazardous Waste Inspection Report  
Comments - Part C

Inspection 8/17/88 Identification Number PAD002343838  
Company, Installation Name QUAKER CITY GEAR WORKS  
County MONTGOMERY Municipality LOWER MARYLAND

Permission to inspect facility given by Charles Schultz.

NOTES

- Quaker City Gear Works has completed the oil contaminated soil clean-up. Approximately 20 yards of contaminated soil was scraped from the oil stained areas and transported off-site by Waste Management, according to C. Schultz.
  - Please send disposal documentation to the Department.
- Five partially filled drums that were stored in the back of the facility near the metal shavings bin have been sampled by Waste Management.
  - Please send copies of sample results and disposal documentation to the Department.
- Acid wastes are now being stored in a 55 gal plastic drum.
- According to C. Schultz oil draining from metal shavings will be pumped into a 55 gallon drum from now on. The oil contaminated asphalt under the metal shavings bin was scraped down to an underlying layer of concrete.

\* No violations noted during this inspection.

This inspection report is official notification that a representative of the Department of Environmental Resources, Bureau of Waste Management, inspected the above installation. The findings of this inspection are shown in this report. Any violations which were uncovered during the inspection are indicated. Violations may also be discovered upon examination of the results of laboratory analyses and review of Department records. Notification will be forthcoming, confirming any violations indicated herein and listing any additional violations.

Person Interviewed (signature) Kurt E. Schultz mailed to C. Schultz on 8/15/88 Date 8/17/88  
Inspector (signature) Kurt E. Schultz Date 8/17/88

UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

Region III - New York, New Jersey, and Pennsylvania

Philadelphia, PA 19106

GEN

SUBJECT: RCRA Inspection - QUAKER CITY GEAR WORKS  
HUNTINGDON VALLEY, PA - PAD 002343838

DATE: 8/9/88

FROM: *gk* Gregory A. Koltonuk, [REDACTED]  
RCRA Enforcement Section (3HW15)

TO: File

Thru: *10/3/88*  
Vicky Binetti, CHIEF - RCRA Enforcement Section, 3HW15

THE STATE IS TAKING ACTION TO RESOLVE THE VIOLATIONS IN THIS  
INSPECTION REPORT.

WE WILL MONITOR THE STATE ACTIVITY REGARDING RESOLUTION OF THESE  
VIOLATIONS.



## Department of Environmental Resources

1875 New Hope Street  
Norristown, PA 19401  
215 270-1948

July 14, 1988

Mr. Charles D. Schultz  
Quaker City Gear Works, Inc.  
P. O. Box 39  
Huntingdon Valley, PA 19006

Re: Hazardous Waste Inspection  
PAD002343838, July 8, 1988  
Lower Moreland Township  
Montgomery County

NOTICE OF VIOLATION

Dear Mr. Schultz:

This letter is to confirm the findings of the Department's referenced inspection of your hazardous waste activities. Requirements for hazardous waste facilities are contained in Chapters 75.260 through 75.267 of the Rules and Regulations of the Department. Violations of applicable sections of these regulations found during our inspection are as follows:

75.262(g)(1)(ii): Acid wastes are being stored in small plastic containers in the storage shed behind the facility. This waste should be stored in approved waste containers.

You are hereby notified of both the existence of these violations as well as the need to provide for their prompt correction. Toward this end, you are requested to submit to the Department within fourteen (14) days a proposed program and schedule for abatement of these violations. The Department's inspection report contains time periods of completion of remedial actions. These reports are either enclosed or have been previously supplied to you. If your proposed abatement program indicates certain corrections cannot be completed within these time periods, you are requested to supply justification for any extensions.

This letter does not waive, either expressly or by implication, the power or authority of the Commonwealth of Pennsylvania to prosecute for any and all violations of law arising prior to or after the issuance of this letter or the conditions upon which the letter is based. This letter shall not be construed so as to waive or impair any rights of the Department of Environmental Resources, heretofore or hereafter existing.

July 14, 1988

- 2 -

This letter shall also not be construed as a final action of the Department of Environmental Resources.

If you have any questions concerning this matter, please feel free to contact me at 270-1887.

Very truly yours,

KRISTINE K. GOBITA  
Waste Management Specialist

cc: Mr. Danyliw  
Compliance  
Division of Compliance & Monitoring  
EPA  
Re 30 (BJO)196.10

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Hazardous Waste Inspection Report  
Generators - Part A

Date of inspection 7/8/88 Time start 10:30 Time finish 11:30  
Name of inspector KRISTINE K. GOMBITA  
Company, installation name QUAKER CITY GEAR WORKS  
Location Philmont Ave + Red Lion Road  
County MONTGOMERY Municipality LOWER MERSELAND  
Identification number PAD002343838  
Name of responsible official Charles D. Schultz  
Title Engineering Manager  
Mailing address P.O. Box 39, Huntingdon Valley, PA 19006  
Area code and telephone number 215-947-0800  
Name of person interviewed "  
Title "  
Mailing address (if different from above) "  
Area code and telephone number "

## 1. Current waste handling method:

- |   |  |   |  |                                  |
|---|--|---|--|----------------------------------|
| a. <input checked="" type="checkbox"/> On-site  | <input type="checkbox"/> treatment,            | <input checked="" type="checkbox"/> <sup>290</sup> storage, | <input type="checkbox"/> disposal            | <input type="checkbox"/> PBR     |
| b. <input type="checkbox"/> On-site             | <input type="checkbox"/> use,                  | <input type="checkbox"/> reuse,                             | <input type="checkbox"/> recycle,            | <input type="checkbox"/> reclaim |
| c. <input checked="" type="checkbox"/> Off-site | <input checked="" type="checkbox"/> treatment, | <input checked="" type="checkbox"/> storage,                | <input checked="" type="checkbox"/> disposal |                                  |
| d. <input type="checkbox"/> Off-site            | <input type="checkbox"/> use,                  | <input type="checkbox"/> reuse,                             | <input type="checkbox"/> recycle,            | <input type="checkbox"/> reclaim |

## 2. Amount of hazardous waste produced:

- a. 21000 kg./mo.  
b. 212000 kg./yr.

## 3. Types of hazardous waste produced by Hazardous Waste Number:

D0014. Are hazardous wastes transported off-site by the generator? ☐ Yes ☒ No



Hazardous Waste Inspection Report  
Generators – Part B

1—No Violation Observed				2—Not Applicable	3—Not Determined	4—Non-Compliance
Status				REQUIREMENT	Chapter Citation	
1	2	3	4			
✓				Hazardous waste determination, copies available	75.262 (b)	
✓				Identification number	(c)(1)	
✓				Hazardous waste shipments offered only to licensed transporters	(c)(4)	
✓				Authorization received from TSD facility for wastes shipped off-site	(d)	
✓				PA manifest used for intrastate shipments	(e)(2)	
	✓			Disposer state manifest or EPA format manifest used for out-of-state shipments	(e)(3)	
✓				Manifests filled out properly and completely	(e)(7)	
✓				Manifests routed properly and within time limits (7 days)	(e)(14) or (15)	
		✓		Proper U.S. DOT shipping containers or packages	(f)(1)(i)	
	✓			Shipping containers marked and labeled according to U.S. DOT	(f)(1)(ii)	
	✓			Containers of 110 gal. or less marked with required PA label	(f)(1)(iii)	
✓				Placards offered to transporter	(f)(2)	
		✓		Wastes accumulated on-site for less than 90 days	(g)(1)(i)	
			✓	Wastes stored in proper containers and properly marked and labeled	(g)(1)(ii)	
✓				Containers managed in accordance with 75.265(q)(1)–(9)	(g)(1)(iii)	
	✓			Containers clearly marked with accumulation date and visible for inspection	(g)(1)(iv)	
✓				Records retained at designated location for 20 years	(h)	
		✓		Quarterly reports submitted to the Department	(i)	
✓				Exception reporting procedures followed	(j)	
✓				Hazardous waste disposal plan, if required	(l)	
✓				Spill reporting procedures followed	(m)(1)	
	✓			Preparedness, Prevention and Contingency Plan and implemented	(m)(5)	
	✓			Special requirements followed for international shipments	(o)	
		✓		On the job or classroom personnel training program (75.265(f))	(g)(1)(6)	
		✓		Drum accumulation area inspected weekly as per 75.265(q)(5)	(g)(1)(iii)	

Hazardous Waste Inspection Report  
Comments - Part C

Date of Inspection

7/8/88

Identification Number

PAD002343838

Company, Installation Name

Quaker City Gear Works

County

Montgomery

Municipality

Lower Moreland.

Permission to inspect facility given by Charles Schultz.

Non-compliance items:

The waste acids are being stored in small plastic containers.  
This waste should be placed in approved containers  
and should be properly labeled.

NOTE:

- Both underground tanks have been emptied and waste was transported to Waste Conversion. Tanks have not yet been decontaminated. Quaker Gear is accepting bids from several companies to do the decontamination and tank removal work.
- Oil contaminated soil and parking lot areas should be excavated by August according to Mr. Schultz.

This inspection report is official notification that a representative of the Department of Environmental Resources, Bureau of Waste Management, inspected the above installation. The findings of this inspection are shown in this report. Any violations which were uncovered during the inspection are indicated. Violations may also be discovered upon examination of the results of laboratory analyses and review of Department records. Notification will be forthcoming, confirming any violations indicated herein and listing any additional violations.

Person Interviewed (signature)

K. K. Schultz

Date

7/8/88

Inspector (signature)

Date

TSV  
PA  
OUT

SUBJECT: RCRA Inspection - *Quaker City Gear Works - Huntingdon Valley, Pa.* DATE:  
- *PAD 002343838*

FROM: *gt* Gregory A. Koltonuk, [REDACTED]  
RCRA Enforcement Section (3HW) *15*

TO: File

THRU: *Mr 8/19/88*  
*Vicky Binetti, CHKF - RCRA ENFORCEMENT SECTION, 3HW15*

BASED UPON A REVIEW OF THE RCRA INSPECTION REPORT FOR THE FACILITY  
REFERENCED ABOVE, I HAVE DETERMINED THAT NO FURTHER ACTION IS  
REQUIRED AT THIS TIME.

Hazardous Waste Inspection Report  
Generators - Part A

Date of inspection 4/6/89 Time start 10:30 Time finish \_\_\_\_\_  
Name of inspector KRISTINE GAMBITA  
Company, installation name QUAKER CITY GEAR WORKS  
Location PHILMONT AVE. + RED LION ROAD  
County MONTGOMERY Municipality LOWER MERSLAND  
Identification number PAD002343838  
Name of responsible official Charles D. Schultz  
Title Engineering Manager  
Mailing address P.O. Box 39, Huntingdon Valley, PA 19086  
Area code and telephone number 215-947-0800  
Name of person interviewed SOME  
Title "  
Mailing address (if different from above) "  
Area code and telephone number "

## 1. Current waste handling method:

- |    |   |                                     |  |                                   |                                  |
|----|---|-------------------------------------|--|-----------------------------------|----------------------------------|
| a. | <input checked="" type="checkbox"/> On-site | <input type="checkbox"/> treatment, | <input checked="" type="checkbox"/> storage, | <input type="checkbox"/> disposal | <input type="checkbox"/> PBR     |
| b. | <input type="checkbox"/> On-site            | <input type="checkbox"/> use,       | <input type="checkbox"/> reuse,              | <input type="checkbox"/> recycle, | <input type="checkbox"/> reclaim |
| c. | <input type="checkbox"/> Off-site           | <input type="checkbox"/> treatment, | <input type="checkbox"/> storage,            | <input type="checkbox"/> disposal |                                  |
| d. | <input type="checkbox"/> Off-site           | <input type="checkbox"/> use,       | <input type="checkbox"/> reuse,              | <input type="checkbox"/> recycle, | <input type="checkbox"/> reclaim |

## 2. Amount of hazardous waste produced:

- a. \_\_\_\_\_ kg./mo. **Not**  
b. \_\_\_\_\_ kg./yr. **determined**

## 3. Types of hazardous waste produced by Hazardous Waste Number:

**D001**4. Are hazardous wastes transported off-site by the generator? ☐ Yes ☒ No



**1-Non-Compliance, 2-Compliance, 3-Not Applicable, 4-Not Determined**

[illegible]

Hazardous Waste Inspection Report  
Comments - Part C

Date of Inspection 4/6/88 Identification Number PAD002343828  
Company, Installation Name QUAKER CITY GEAR WORKS, INC  
County MONTGOMERY Municipality LEWIS MERIDON

Permission to inspect facility given by Charles Shultz.

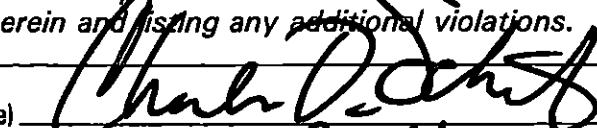
No shipments of hazardous waste have been shipped since the last inspection

NOTE

- The waste wash tank solution is no longer generated. This system has been replaced with a biodegradable detergent solution (Oakite)
- Tank #1, which contains the hazardous wash tank solution has not been disposed of yet.
- Tank #2, the waste oil and coolant tank (hazardous - EP toxic, high chromium) has not been disposed of yet.
- The oil contaminated areas outside the building will be excavated and disposed of this spring, according to Charles Shultz.
- Waste oil and coolant are being tested at the point of generation, and are no longer hazardous according to Charles Shultz

*This inspection report is official notification that a representative of the Department of Environmental Resources, Bureau of Waste Management, inspected the above installation. The findings of this inspection are shown in this report. Any violations which were uncovered during the inspection are indicated. Violations may also be discovered upon examination of the results of laboratory analyses and review of Department records. Notification will be forthcoming, confirming any violations indicated herein and listing any additional violations.*

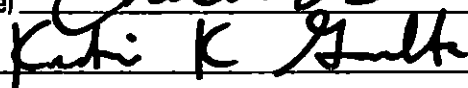
Person Interviewed (signature)



Date

4/6/88

Inspector (signature)



Date

4/6/88